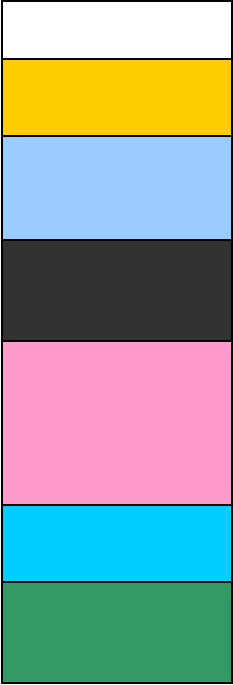


TECHNICAL DATA SHEET HONED SERIES

THE PRODUCT:

Name	Honed Series
Description	PP or PET-G base film laminated with a decorating PET with pigment and/or metallic pattern
Thickness	300 micron
Standard dimension	Standard Rolls 1250 mm wide x 250 up to 500 mt long
Inner core	76 mm standard, 152 mm on request
UV Top Coated	Yes
Primer	Yes

STRUCTURE

	Layer	Function	Quality
	Surface treatment	Anti scratch	
	Printed layer	Textured Effect	Imprinted
	PET	30 micron layer	
	Aluminum layer	Metallic effect	
	Primer	Clinging function	
	PP / PETG base film	Product Support	
	Back Primer	Clinging function for film application	

CHARACTERISTICS AND RESISTANCES:

Test Items	Unit	Specification	Results	Test Method
Visual Inspection	m	Irregularities identified by eye, pinhole, overlap. No stains, defects such as wrinkles, streaks	Pass	A sample 1 m long by 50 cm wide, visual check
Thickness	mm	$\pm 0,05$	Pass	Mean value of three thickness measurements
Width	mm	± 5	Pass	Tape measure
Film Adhesion	%	100	Pass	No delamination when peeling with 3M 600 tape
Pencil Hardness	Pencil Scale	HB	>2H	Pencil test / Pencil angle of 45° - 500g load
Color Difference	Visual	On the standard sample, set of upper and lower limits,	Pass	Standard samples Upper / lower limit setting
MEK Friction	times	No Fault Surface after 10 times	Pass	MEK Rubbing: 10 times - No defect.

Disclaimer: the above information is intended as a suggestion for optimum use of product. No responsibility is assumed for printing results, due to the numerous variables of stamping conditions and substrates involved.